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## TO WHOM IT MAY CONCERN

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1<sup>st</sup> January 2015

### **ZDHC MRSL Compliant Product List:**

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#### **Towards Zero Discharge of Hazardous Chemicals Avco Products complying with the ZDHC MRSL 2014**

Avco Chem has always been committed to the highest standards of product safety and is actively supporting the objective of removing hazardous chemicals from the textile and clothing supply chain.

The ZDHC Manufacturing Restricted Substance List (MRSL) addresses hazardous substances potentially used and discharged into the environment during manufacturing of textiles and clothing and related processes. It is not limited to those substances that could be present in the finished products.

None of the listed<sup>1</sup> Avco products use as intentional ingredients any of the chemical substance or groups subject to a usage ban as per the ZDHC MRSL 2014<sup>2</sup> :

- Alkylphenols (AP) and Alkylphenol Ethoxylates (APEO)
- Chlorobenzenes & Chlorotoluenes
- Chlorophenols
- Dyes – (Azo (Forming Restricted Amines))\*
- Dyes – (Navy Blue Colorant)
- Dyes – (Carcinogenic or Equivalent Concern)
- Dyes – (Disperse (Sensitizing))
- Brominated and chlorinated flame retardants (incl. SCCPs)
- Glycols
- Chlorinated solvents
- Organotin compounds
- Polycyclic aromatic hydrocarbons (PAHs)

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<sup>1</sup> pls see Appendix A for Product list

<sup>2</sup> pls see appendix B for a complete list.

- Perfluorinated and Polyfluorinated Chemicals (PFCs)
- Phthalates (including all other esters of ortho-phthalic acid)
- Total Heavy Metals (arsenic, cadmium, mercury, lead, chromium (VI))
- Volatile organic compounds (VOC)

With Best Regards

*Zeev Lahat*  
**Zeev Lahat**

CTO

**Avco Chemicals Ltd**





## ZDHC MRSL Compliant Product List (Egypt Export 2014)

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ACCELERATOR PEW	AVCOSLIP - RF
ACTIVANT - LTB	AVCOSLIP AND
ANTIFOAM - H - 50	AVCOSLIP COL
ANTIFOAM - NS - 300	AVCOSLIP CPS 300%
ANTIFOAM - PR	AVCOSOFT - HD-S
ANTIFOAM - V7	AVCOSOFT - PE 40
ANTIFOAM EX HC	AVCOSOFT CA FLK
ANTIMIGRANT - D	AVCOSOFT HDS EX
AVCOBINDER - HVN	AVCOSOFT NI 100
AVCOBINDER-SPC	AVCOTEX 33105
AVCOBLANK JET HC	AVCOTEX AKS-C
AVCOBLANK JET LFC	AVCOTEX CAN
AVCOCAR NTO	AVCOTEX CAN HC-XO
AVCOCID B46	AVCOTRYL FE ZP-N
AVCOCID - PHS	BIOLIT 2090 - L
AVCOCID 2EC	BIOLUZE MAX HC
AVCOCID ECS	BIOLUZE-G-1099
AVCOCID LP CONC XO	BLANKINOL - AWS
AVCOCLEAN - SUPER	DARCC
AVCOCLEAN SID	DEFOAMER ENS
AVCOCLEAR - NP	ELASTOGUM - MEC
AVCOCLEAR ARC	ELASTOGUM BASE MI 05
AVCOCLEAR NF PCN	ELASTOGUM MAC 855
AVCOFINISH DREAM	ELASTOGUM MAC BASE EX 45
AVCOFIX - FF	ELASTOGUM-DIN
AVCOFIX NRC	ELASTOSIL - JWH
AVCOFIX NYJ	ELASTOSIL - KHD
AVCOL - 100	ELASTOSIL - T - 264
AVCOL - AC	LEVELER 1488
AVCOL - DR	LEVELER LBR
AVCOL - PET	LEVOSLIP 2018
AVCOLON ES	MAC 855 BASE
AVCOLON NAL	MAC BASE EX 45
AVCOLUB - FCI	NYLOFIX SB
AVCOMERCE - WET	POLYLEV 2000
AVCONAL PLD	POLYQUEST - RE
AVCONAL - PS	POLYQUEST 1096 N
AVCOPRINT DIS	POLYQUEST 6N
AVCOPRINT DIS W/4	POLYQUEST 9AP
AVCOREZ ECO PLUS	POLYQUEST SA9
AVCORON P-280	SOLVATOL LOD
AVCORON PWF	STABILIZER - CPB
AVCORON WXF	STABILIZER - HP
AVCOSAN - 3EP	STABILIZER - HSF
AVCOSCOUR MA	SYNTOBLANK NPS LF
AVCOSIL SOFT 300	SYNTOBLANK SRJ
AVCOSLIP - DS - 100	SYNTOBLANK SUPRA LF
AVCOSLIP - PAS	SYNTOFIX 200

APPENDIX B

ZDHC MRSL					
CAS No.	Substance	Group A: Raw Material and Finished Product Supplier Guidance	Group B: Chemical Supplier Commercial Formulation Limit	Potential Uses in Apparel and Footwear Textile Processing	General Techniques for Analysing Chemicals
<b>Alkylphenol (AP) and Alkylphenol ethoxylates (APEOs): including all isomers</b>					
104-40-5, 11066-49-2 25154-52-3 84852-15-3	Nonylphenol (NP), mixed isomers		250 ppm	APEOs can be used as or found in: detergents, scouring agents, spinning oils, wetting agents, softeners, emulsifier/dispersing agents for dyes and prints, impregnating agents, de-gumming for silk production, dyes and pigment preparations, polyester padding and down/feather fillings	Liquid chromatography-Mass spectrometry (LC-MS), Gas chromatography-Mass spectrometry (GC-MS)
140-66-9 1806-26-4 27193-28-8	Octylphenol (OP), mixed isomers	No intentional use	250 ppm		
9002-93-1 9036-19-5 68987-90-6	Octylphenol ethoxylates (OPEO)	No intentional use	500 ppm		
9016-45-9 26027-38-3 37205-87-1 68412-54-4 127087-87-0	Nonylphenol ethoxylates (NPEO)		500 ppm		
<b>Chlorobenzenes and Chlorotoluenes</b>					
95-50-1	1,2-dichlorobenzene		1000 ppm	Chlorobenzenes and chlorotoluenes (chlorinated aromatic hydrocarbons) can be used as carriers in the dyeing process of polyester or wool/polyester fibres. They can also be used as solvents.	GC-MS
Other isomers of mono-, di-, tri-, tetra-, penta- and hexa- chlorobenzene and mono-, di-, tri-, tetra- and penta- chlorotoluene		No intentional use	Sum = 200 ppm		
<b>Chlorophenols</b>					
25167-83-3	Tetrachlorophenol (TeCP)		Sum = 20 ppm	Chlorophenols are polychlorinated compounds used as preservatives or pesticides. Pentachlorophenol (PCP) and tetrachlorophenol (TeCP) are sometimes used to prevent mould and kill insects when growing cotton and when storing/transporting fabrics. PCP/TeCP can also be used as a preservative in print pastes.	GC-MS
87-86-5	Pentachlorophenol (PCP)		Sum = 50 ppm		
Mono-, di-, and tri- chlorophenols		No intentional use	Sum = 50 ppm		



**ZDHC MRSL**

CAS No.	Substance	Group A: Raw Material and Finished Product Supplier Guidance	Group B: Chemical Supplier Commercial Formulation Limit	Potential Uses in Apparel and Footwear Textile Processing	General Techniques for Analysing Chemicals
<b>Dyes – Azo (Forming Restricted Amines)</b>					
101-14-4	4,4'-methylene-bis-(2-chloro-aniline)		200 ppm	Azo dyes and pigments are colourants that incorporate one or several azo groups (-N=N-) bound with aromatic compounds. Thousands of azo dyes exist, but only those which degrade to form the listed cleavable amines are restricted. Azo dyes that release these amines are regulated and should no longer be used for dyeing of textiles.	LC, GC
101-77-9	4,4'-methylenedianiline		200 ppm		
101-80-4	4,4'-oxydianiline		200 ppm		
106-47-8	4-chloroaniline		200 ppm		
119-90-4	3,3'-dimethoxybenzidine		200 ppm		
119-93-7	3,3'-dimethylbenzidine		200 ppm		
120-71-8	6-methoxy-m-toluidine		200 ppm		
137-17-7	2,4,5-trimethylaniline		200 ppm		
139-65-1	4,4'-thiodianiline		200 ppm		
60-09-3	4-aminoazobenzene		200 ppm		
615-05-4	4-methoxy-m-phenylenediamine		200 ppm		
838-88-0	4,4'-methylenedi-o-toluidine	No intentional use	200 ppm		
87-62-7	2,6-xylydine		200 ppm		
90-04-0	o-anisidine		200 ppm		
91-59-8	2-naphthylamine		200 ppm		
91-94-1	3,3'-dichlorobenzidine		200 ppm		
92-67-1	4-aminodiphenyl		200 ppm		
92-87-5	Benzidine		200 ppm		
95-53-4	o-toluidine		200 ppm		
95-68-1	2,4-Xylydine		200 ppm		
95-69-2	4-chloro-o-toluidine		200 ppm		
95-80-7	4-methyl-m-phenylenediamine		200 ppm		
97-56-3	o-aminoazotoluene		200 ppm		
99-55-8	5-nitro-o-toluidine		200 ppm		
<b>Dyes – Navy Blue Colourant</b>					
118685-33-9	Component 1: C39H23ClC(N/O)2S-2Na	No intentional use	250 ppm	Navy Blue colourants are regulated and should no longer be used for dyeing of textiles.	LC
Not Allocated	Component 2: C46H30ClN10O20S2-3Na				

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<b>Dyes – Carcinogenic or Equivalent Concern</b>					
1937-37-7	C.I. Direct Black 38	No intentional use	250 ppm	Most of these substances are regulated and should no longer be used for dyeing of textiles.	LC
2602-46-2	C.I. Direct Blue 6		250 ppm		
3761-53-3	C.I. Acid Red 26		250 ppm		
569-61-9	C.I. Basic Red 9		250 ppm		
573-58-0	C.I. Direct Red 28		250 ppm		
632-99-5	C.I. Basic Violet 14		250 ppm		
2475-45-8	C.I. Disperse Blue 1		250 ppm		
2475-46-9	C.I. Disperse Blue 3		250 ppm		
2580-56-5	C.I. Basic Blue 26 (with Michler's Ketone > 0.1%)		250 ppm		
569-64-2	C.I. Basic Green 4 (malachite green chloride)		250 ppm		
2437-29-8	C.I. Basic Green 4 (malachite green oxalate)		250 ppm		
10309-95-2	C.I. Basic Green 4 (malachite green)		250 ppm		
82-28-0	Disperse Orange 11		250 ppm		
<b>Dyes – Disperse (Sensitizing)</b>					
119-15-3	Disperse Yellow 1	No intentional use	250 ppm	Disperse dyes are a class of water-insoluble dyes that penetrate the fibre system of synthetic or manufactured fibres and are held in place by physical forces without forming chemical bonds. Disperse dyes are used in synthetic fibre (e.g., polyester, acetate, polyamide). Restricted disperse dyes are suspected of causing allergic reactions and should no longer be used for dyeing of textiles.	LC
1222-97-8	Disperse Blue 102		250 ppm		
1223-01-7	Disperse Blue 106		250 ppm		
12236-29-2	Disperse Yellow 39		250 ppm		
13301-61-6	Disperse Orange 37/59/76		250 ppm		
23355-64-8	Disperse Brown 1		250 ppm		
2581-69-3	Disperse Orange 1		250 ppm		
2832-40-8	Disperse Yellow 3		250 ppm		
2872-48-2	Disperse Red 11		250 ppm		
2872-52-8	Disperse Red 1		250 ppm		
3179-89-3	Disperse Red 17		250 ppm		
3179-90-6	Disperse Blue 7		250 ppm		
3860-63-7	Disperse Blue 26		250 ppm		
54824-37-2	Disperse Yellow 49		250 ppm		
12222-75-2	Disperse Blue 35		250 ppm		
61951-51-7	Disperse Blue 124		250 ppm		
6373-73-5	Disperse Yellow 9		250 ppm		
730-40-5	Disperse Orange 3		250 ppm		
56524-77-7	Disperse Blue 35	250 ppm			



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<b>Flame Retardants</b>							
115-96-8	Tris(2-chloroethyl)phosphate (TCPE)		250 ppm	Flame retardant chemicals are rarely used to meet flammability requirements in children's clothing and adult products. They should no longer be used in apparel and footwear.	GC-MS		
1163-19-5	Decabromodiphenyl ether (DecaBDE)		250 ppm				
126-72-7	Tris(2,3-dibromopropyl)phosphate (TRIS)		250 ppm				
32534-81-9	Pentabromodiphenyl ether (PentaBDE)		250 ppm				
32536-52-0	Octabromodiphenyl ether (OctaBDE)		250 ppm				
5412-25-9	Bis(2,3-dibromopropyl)phosphate (BIS)	No intentional use	250 ppm				
545-55-1	Tris(1-aziridinyl)phosphine oxide (TERA)		250 ppm				
59536-65-1	Polybromobiphenyls (PBB)		250 ppm				
79-94-7	Tetrabromobisphenol A (TBBPA)		250 ppm				
3194-55-6	Hexabromocyclodecane (HBCDD)		250 ppm				
3296-90-0	2,2-bis(bromomethyl)-1,3-propanediol (BBMP)		250 ppm				
13674-87-8	Tris(1,3-dichloro-isopropyl) phosphate (TDICP)		250 ppm				
85535-84-8	Short-chain chlorinated Paraffins (SCCP) (C10-C13)		50 ppm				
<b>Glycols</b>							
111-96-6	Bis(2-methoxyethyl)-ether		50 ppm	In apparel and footwear, glycols have a wide range of uses including as solvents for finishing/cleaning, printing agents, and dissolving and diluting fats, oils and adhesives (e.g., in degreasing or cleaning operations).	High-performance liquid chromatography (HPLC), LC-MS		
110-80-5	2-ethoxyethanol		50 ppm				
111-15-9	2-ethoxyethyl acetate		50 ppm				
110-71-4	Ethylene glycol dimethyl ether	No intentional use	50 ppm				
109-86-4	2-methoxyethanol		50 ppm				
110-49-6	2-methoxyethylacetate		50 ppm				
70657-70-4	2-methoxypropylacetate		50 ppm				
112-49-2	Triethylene glycol dimethyl ether		50 ppm				
<b>Halogenated Solvents</b>							
107-06-2	1,2-dichloroethane		5 ppm			In apparel and footwear, solvents are used as finishing/cleaning and printing agents, for dissolving and diluting fats, oils and adhesives (e.g., in degreasing or cleaning operations).	GC-MS
75-09-2	Methylene chloride	No intentional use	5 ppm				
79-01-6	Trichloroethylene		40 ppm				
127-18-4	Tetrachloroethylene		5 ppm				

**ZDHC MRSL**

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<b>Organotin Compounds</b>					
Multiple	Dibutyltin (DBT)	No intentional use	20 ppm	Organotins are a class of chemicals combining tin and organics such as butyl and phenyl groups. Organotins are predominantly found in the environment as antiulants in marine paints, but they can also be used as biocides (e.g., antibacterials), catalysts in plastic and glue production and heat stabilizers in plastics/rubber. In textiles and apparel, organotins are associated with plastics/rubber, inks, paints, metallic glitter, polyurethane products and heat transfer material.	GC-MS, low resolution mass spectrometry (LRMS)
Multiple	Dimethyltin (DMT)		5 ppm		
Multiple	Monobutyltin (MBT)		5 ppm		
Multiple	Monooctyltin (MOT)		5 ppm		
Multiple	Diocetyl tin (DOT)		5 ppm		
Multiple	Tricyclohexyltin (TCyHT)		5 ppm		
Multiple	Trioctyltin (TOT)		5 ppm		
Multiple	Tripropyltin (TPt)		5 ppm		
Multiple	Tributyltin (TBT)		5 ppm		
Multiple	Trimehyltin (TMT)		5 ppm		
Multiple	Triphenyltin (TPHT)	5 ppm			
Multiple	Tetrabutyltin (Tebt)	5 ppm			
<b>Polycyclic Aromatic Hydrocarbons (PAHs)</b>					
50-32-8	Benzo[a]pyrene (Bap)	No intentional use	Sum = 200 ppm	Polycyclic aromatic hydrocarbons (PAHs) are natural components of crude oil and are a common residue from oil refining. PAHs have a characteristic smell similar to the smell of car tires or asphalt. Oil residues containing PAHs are added to rubber and plastics as a softener or extender and may be found in rubber, plastics, lacquers and coatings. PAHs are often found in the outsoles of footwear and in printing pastes of screen prints. PAHs can be present as impurities in Carbon Black. They also may be formed from thermal decomposition of recycled materials during reprocessing.	GC-MS
120-12-7	Anthracene				
129-00-0	Pyrene				
191-24-2	Benzo[ghi]perylene				
192-97-2	Benzo[el]pyrene				
193-39-5	Indeno[1,2,3-cd]pyrene				
205-82-3	Benzo[fluoranthene				
205-99-2	Benzo[fluoranthene				
206-44-0	Fluoranthene				
207-08-9	Benzo[k]fluoranthene				
208-96-8	Acenaphthylene				
218-01-9	Chrysene				
53-70-3	Dibenz[a,h]anthracene				
56-55-3	Benzo[a]anthracene				
83-32-9	Acenaphthene				
85-01-8	Phenanthrene				
86-73-7	Fluorene				
91-20-3	Naphthalene				



**ZDHC MRSI**

CAS No.	Substance	Group A: Raw Material and Finished Product Supplier Guidance	Group B: Chemical Supplier Commercial Formulation Limit	Potential Uses in Apparel and Footwear Textile Processing	General Techniques for Analysing Chemicals
<b>Perfluorinated and Polyfluorinated Chemicals (PFCs)</b>					
<p><b>Beginning January 1, 2015:</b> Durable water, oil and stain repellent finishes and soil release finishes (fluorinated polymers) based on long-chain technology are banned from intentional use by ZDHC Signatory brands. Long-chain compounds according to the OECD definition (<a href="http://www.oecd.org/ehs/dtc/">http://www.oecd.org/ehs/dtc/</a>) are based on long-chain perfluorocarboxylic acids (C8 and higher) and on long-chain perfluoroalkyl sulfonates (C6 and higher).</p> <p>The main contaminants of this technology include:</p> <ul style="list-style-type: none"> <li>• Perfluoroalkyl sulfonates (PFASs) with carbon chain lengths C6 and higher (e.g., PFOS, perfluorooctane sulfonate)</li> <li>• Perfluorocarboxylic acids with carbon chain lengths C8 and higher (e.g., PFOA, perfluorooctanoic acid)</li> </ul>					
Multiple	Perfluorooctane sulfonate (PFOS) and related substances	No intentional use	2 ppm (sum)	PFOA and PFOS may be present as unintended by-products in long-chain commercial water, oil and stain repellent agents. PFOA also may be in use for polymers like polytetrafluoroethylene (PTFE).	LC-MS
335-67-1	Perfluorooctanoic acid (PFOA)	No intentional use	2 ppm		
<b>Phthalates – Including all other esters of ortho-phthalic acid</b>					
117-81-7	Di(ethylhexyl) phthalate (DEHP)	No intentional use	Sum of all phthalates = 250 ppm	<p>Phthalates can be found in:</p> <ul style="list-style-type: none"> <li>• Flexible plastic components (e.g., PVC)</li> <li>• Print pastes</li> <li>• Adhesives</li> <li>• Plastic buttons</li> <li>• Plastic sleeveings</li> <li>• Polymeric coatings</li> </ul>	GC-MS
117-82-8	Bis(2-methoxyethyl) phthalate (DMEP)				
117-84-0	Di-n-octyl phthalate (DNOP)				
26761-40-0	Di-iso-decyl phthalate (DIDP)				
28553-12-0	Di-isononyl phthalate (DINP)				
84-75-3	Di-n-hexyl phthalate (DnHP)				
84-74-2	Dibutyl phthalate (DBP)				
85-68-7	Butyl benzyl phthalate (BBP)				
84-76-4	Dinonyl phthalate (DNP)				
84-66-2	Diethyl phthalate (DEP)				
131-16-8	Di-n-propyl phthalate (DPPP)				
84-69-5	Di-isobutyl phthalate (DIBP)				
84-61-7	Di-cyclohexyl phthalate (DCHP)				
27554-26-3	Di-iso-octyl phthalate (DIOP)				
68515-42-4	1,2-benzenedicarboxylic acid, di-C7-11-branched and linearalkyl esters (DHNUP)				
71888-89-6	1,2-benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich (DHP)				

ZDHC MRSI					
CAS No.	Substance	Group A: Raw Material and Finished Product Supplier Guidance	Group B: Chemical Supplier Commercial Formulation Limit	Potential Uses in Apparel and Footwear Textile Processing	General Techniques for Analysing Chemicals
<b>Total Heavy Metals</b>					
Listed metals are banned from intentional use in textile manufacturing/finishing. Additionally, residual traces of antimony, zinc, copper, nickel, tin, barium, cobalt, iron, manganese, selenium and silver in colourants are expected to comply with the Ecological and Toxicological Association of Dyes and Organic Pigments Manufacturers (ETAD) concentration limits ( <a href="http://www.etad.com/">http://www.etad.com/</a> ).					
7440-38-2	Arsenic (As)	No intentional use	50 ppm	Arsenic and its compounds can be used in some preservatives, pesticides and defoliants for cotton. It is also associated with synthetic fibres, paints, inks, trims, and plastics.	Inductively coupled plasma-optical emission spectrometry (ICP-OES), atomic absorption spectroscopy (AAS)
7440-43-9	Cadmium (Cd)		20 ppm (50 ppm for pigments)	Cadmium compounds are found in or used as: pigments (particularly red, orange, yellow and green), a stabilizer for PVC plastic, and in fertilizers, biocides and paints (e.g., surface paints on zippers and buttons).	
7439-97-6	Mercury (Hg)		4 ppm (25 ppm for pigments)	Mercury compounds can be present in pesticides and can be found as contamination in caustic soda (NaOH). Mercury compounds may be used in paints (e.g., surface paints on zippers and buttons).	
7439-92-1	Lead (Pb)	No intentional use	100 ppm	In apparel and footwear, lead may be associated with plastics, paints, inks, pigments and surface coatings.	
18540-29-9	Chromium (VI)		10 ppm	Although typically associated with leather tanning, chromium VI also may be used in the dyeing of wool (after the chroming process).	
<b>Volatile Organic Compounds (VOC)</b>					
71-43-2	Benzene	No intentional use	50 ppm	These volatile organic compounds should not be used in textile auxiliary chemical preparations. They are associated with solvent-based processes like solvent-based polyurethane coatings and glues/adhesives. They should not be used for any kind of facility cleaning or spot cleaning.	GC-MS
1330-20-7	Xylene		500 ppm		
95-48-7	o-cresol		500 ppm		
106-44-5	p-cresol		500 ppm		
108-39-4	m-cresol		500 ppm		